



TECHNICAL REQUIREMENTS

- MARKS (2 PLACES) SHALL BE PLACED ON THE CONTACT SURFACE, THE INTERTOOTH SPACE IS ON CONTACT SURFACE OF THE SEMI-GEARS;
- THE CHEMICAL COMPONENTS, MECHANICAL PERFORMANCE, MANUFACTURING AND INSPECTION OF CASTING COMPONENTS SHALL COMPLY WITH 《Q/NHI 8001-2015 SPECIFICATION OF GIRTH GEAR FOR MINE MILL》;
- ALL BOLTS SHALL BE TIGHTENED WITHOUT LOOSE. THE PRE-TIGHTENING TORQUE REFERS TO INSTALLATION AND MAINTENANCE MANUAL;
- THE GAP BETWEEN TWO SEMI-GEAR SHOULD BE LESS THAN 0.5MM.

7	KYM0122.05.08	WASHER 2	28						
6	KYM0124.04.03	STUD-BOLT M56X4	14						
5	KYM0122.05.06	EXPANDING SLEEVE	4						
4	GB/T6171-2016	BOLT M56X4	72						
3	KYM0122.05.05	WASHER 1	8						
2	KYM0124.04.02	BOLT	4						
1	KYM0124.04.01	SEMI-GEAR	2						
序号	代号	名称	数量	材料	单件重量(kg)	总计重量(kg)	备注	类型	
				通用技术条件 JB/T5000					
设计	制图	文件号	签字	日期	GIRTH GEAR		图样标记 图数 重量(kg) 比例		
主任设计	工艺				ASSEMBLY		共 页 第 页		
标准	日期				KYM0124.04.010AT				